# Compact Vibrating Fork Type Level Limit Switch





#### **Features**

- Power supply 11-55 VDC
- Compact Instrument Size Easy to install.
- Service friendly plug in connection
- Output **Open collector PNP** LED Indication
- Operational temperature Standard Model upto 80°C
- Rugged stainless steel housing
- Operational Safety, Reliability
- No Calibration required
- External circuit testing by test magnet

#### **Various Parts**

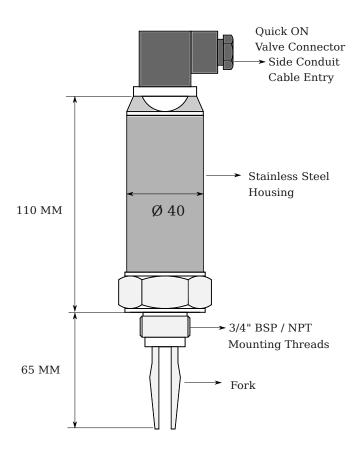
kinds of liquids and is used in tanks, containers and pipelines. Pipe fork is used in all types of liquids having viscosity upto 10,000 cP & densities greater than or equal to 0.7gm/cc.

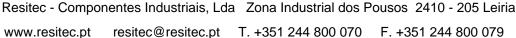
### **Principle**

vibration of the fork at its natural frequency. A specially shaped tuning fork is kept vibrating by piezo electric elements. The resonant frequency of the fork changes when the tines are immersed in a fluid. The change in frequency is detected and used for switching. The open collector PNP O/p can be used to energise relay or as input to PLC.

### Application

- Pharmaceutical
- Chemicals
- Pesticides
- Edible oil
- · Packaging
- Food & Brewery
- Dairy











### **Technical Specification**

#### **Mechanical:**

Housing Stainless steel

Screw 3/4" BSP/NPT **Mounting** 

**Cable Entry** PG 11 cable gland

Connector type **Ouick ON connector** 

Refer GA Drawing **Dimension** 

44 mm Fork Length 65 mm **Probe Length SS Housing** O 40 mm

Sensing Resonating fork SS 316

Electrical:

Indication LED Indication

**Power** Green **Switching** Red

**Input Supply** 11-55 VDC

Output Switching

Open collector PNP

0°C to 60°C (Elctronics) 0°C to 80°C (Material) **Temperature** range

Fail Safe Field Selectable Minimum FailSafe Low Maximum FailSafe High

Fork Resonance

Frequency

1.4 KHZ

Response Time

1 second

Minimum Fluid

**Density** 

>0.7gm/cc

**Maximum Fluid** 

Viscosity

10,000 cP

**Switching** 

Hysteresis

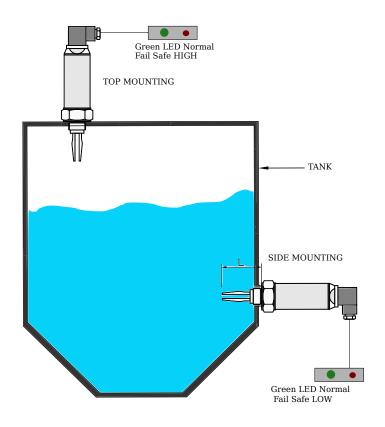
< 3 mm

Power Consumption 185 mWatt @ 24 V DC

#### Why Elicron

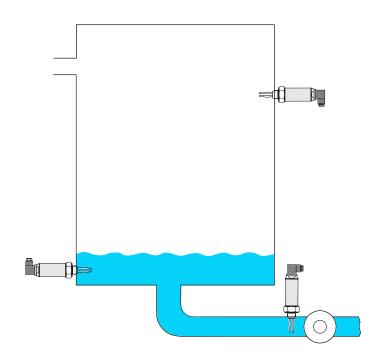
- Prompt and quick delivery
- · Customization and new technology
- Complete range of instruments.
- Flexibility and interaction with management.

### **System Diagram**



## **Application Diagram:**

# In pipe line



Zona Industrial dos Pousos 2410 - 205 Leiria T. +351 244 800 070 F. +351 244 800 079